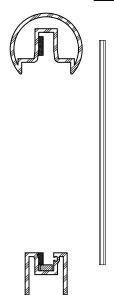


MANUFACTURING

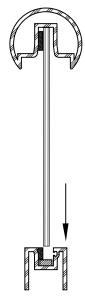
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SEQUENCE OF GLASS INSTALLATION



STEP 1

- A. INSTALL (2) SETTING BLOCKS (SB565) PER SPACE BETWEEN POSTS.
- B. INSTALL CONTINUOUS ADHESIVE COMPRESSIBLE TAPE (74814 X 34BL) IN TOP AND BOTTOM RAIL ON THE STREET SIDE.



STEP 3
A. SWING GLASS UNTIL IT WILL BE ABOVE BOTTOM RAIL GROOVE.



STEP 2

A. SET GLASS IN TOP RAIL TIGHT AGAINST INSIDE OF THE RAIL'S GROOVE (AS SHOWN).



STEP 4

- A. DROP GLASS UNTIL IT REST ON SETTING BLOCKS.
- B. INSTALL WEDGE BLOCKS BETWEEN GLASS AND TOP AND BOTTOM RAIL ON BUILDING SIDE.
- C. INSTALL BACKER ROD IN TOP AND BOTTOM RAIL.
- D. SEAL BACKER ROD IN TOP AND BOTTOM RAIL WITH SILICONE SEALANT.